



Dart Hawkesbury
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D3916-041
Job Sheet 168375



Part No: D3916-041

Job Qty: 20 ea **4**

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/16/17	0.00	0.00	Start Up Large Fab-2		D.M.L 17-11-16
100	Large Fab	20 pcs		11/17/17	0.00	9.80	Large Fab 8		D.M.L 17-11-16
105	QC	20 pcs		11/17/17	0.00	0.00	QC6		38
107	Large Fab	20 pcs		11/17/17	0.00	0.00	Large Fab 1		D.M.L 2017-11-17
110	QC	20 pcs		11/17/17	0.00	0.00	QC5		38 9-89
120	QC	20 pcs		11/17/17	0.00	0.00	QC10		9-89
130	Packaging	20 pcs		11/17/17	0.00	0.00	Packaging3		D.M.L 17-11-17
140	QC21-SA	20 Ea		11/17/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

DAS
21
9-89

NOV 2 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	140 28	31	0	0
	M304TS0.750W.049	83 17	1,540	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 4:07 PM Dart.Gagnon.Michelle

4.15
16-17

DART
AEROSPACE
S010132

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Rib Assembly

PART NO: D3916-041

Revision:

Operation: Packaging

Change No:

Mfg Date: 11/15/17

Job No: 168375